

2 YEAR LIMITED WARRANTY

MC4-2 offered by Samlex America Inc. (the "Warrantor") is warranted to be free from defects in workmanship and materials under normal use and service. The warranty period is 2 years for the United States and Canada, and is in effect from the date of purchase by the user (the "Purchaser").

Warranty outside of the United States and Canada is limited to 6 months. For a warranty claim, the Purchaser should contact the place of purchase to obtain a Return Authorization Number.

The defective part or unit should be returned at the Purchaser's expense to the authorized location. A written statement describing the nature of the defect, the date of purchase, the place of purchase, and the Purchaser's name, address and telephone number should also be included.

If upon the Warrantor's examination, the defect proves to be the result of defective material or workmanship, the equipment will be repaired or replaced at the Warrantor's option without charge, and returned to the Purchaser at the Warrantor's expense. (Contiguous US and Canada only)

No refund of the purchase price will be granted to the Purchaser, unless the Warrantor is unable to remedy the defect after having a reasonable number of opportunities to do so. Warranty service shall be performed only by the Warrantor. Any attempt to remedy the defect by anyone other than the Warrantor shall render this warranty void. There shall be no warranty for defects or damages caused by faulty installation or hook-up, abuse or misuse of the equipment including exposure to excessive heat, salt or fresh water spray, or water immersion.

No other express warranty is hereby given and there are no warranties which extend beyond those described herein. This warranty is expressly in lieu of any other expressed or implied warranties, including any implied warranty of merchantability, fitness for the ordinary purposes for which such goods are used, or fitness for a particular purpose, or any other obligations on the part of the Warrantor or its employees and representatives.

There shall be no responsibility or liability whatsoever on the part of the Warrantor or its employees and representatives for injury to any persons, or damage to person or persons, or damage to property, or loss of income or profit, or any other consequential or resulting damage which may be claimed to have been incurred through the use or sale of the equipment, including any possible failure of malfunction of the equipment, or part thereof. The Warrantor assumes no liability for incidental or consequential damages of any kind.

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**Solar Panel
Multi-Contact
Connectors**

MC4-2

**Owner's
Manual**

Please read this
manual before
installing your
connectors

INTRODUCTION

MC4 Multi-Contact Connectors (Fig. 1)

Samlex's MC4-2 Kit contains 1 male and 1 female MC4 solar panel connector. This type of connector system is easy to install and uses "snap-in" safety locking tabs to lock two mating connectors, thereby avoiding unintentional disconnection. Also when locked, the mating contacts are sealed against ingress of dust and water. Specifications are as follows:

- Connectors supplied with this kit are for use with wire size AWG #10 or AWG #12 with outer insulation diameter of 3 – 6 mm
- Contact diameter Ø 4 mm
- Maximum rated current - 30 A
- Maximum system voltage - 1000 V
- Degree of ingress protection when connected and properly locked - IP67
- Temperature range -40°C to +90°C

Construction of MC4 Connectors (See Fig. 1)

The connectors can be crimped / soldered to wire size AWG #10 or AWG # 12 with an outer insulation diameter of 3 to 6 mm.

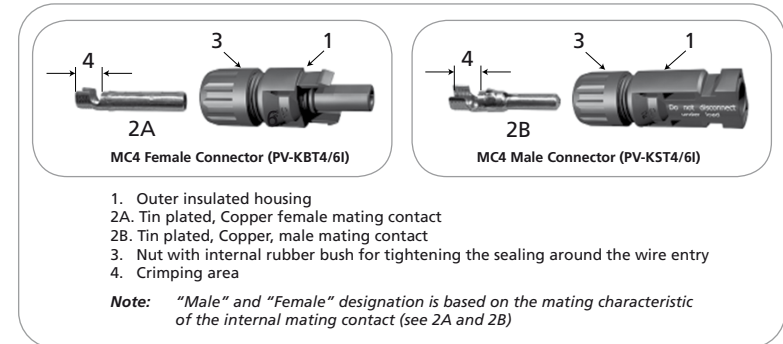


Fig. 1. MC4 Male and Female Connectors

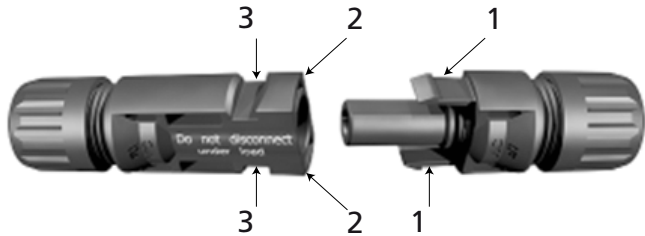
The Male and Female MC4 Connectors consist of the following components (See Fig. 1).

- Outer insulated housing with locking arrangement (1 of Fig. 1)
- Tin-plated Copper metallic male & female mating contacts (2A and 2B of Fig. 1). The wire is placed in the crimping area (4 of Fig 1) and crimped with a special crimping tool
- Nut & internal rubber bush (3 of Fig. 1). When the nut is tightened, the internal rubber bush is compressed around the outer jacket of the cable, providing water-tight sealing.

MC4 Connector – Locking Arrangement (Fig. 2)

Two locking tabs (1 of Fig. 2) are provided on the MC4 Female Connector. Two corresponding locking slots (2 of Fig. 2) are provided on the MC4 Male Connector. When the two connectors are coupled, the locking tabs slide into the locking slots and secure.

To uncouple the two connectors, press the ends of the locking tabs as shown (3 of Fig. 3) to release the locking mechanism.



1. Locking tabs on the MC4 Female Connector
2. Locking slots on the MC4 Male Connector
3. Press here to release the locking tabs. Make sure that no current is flowing when uncoupling is attempted.

Fig. 2. Snap-in Locking System

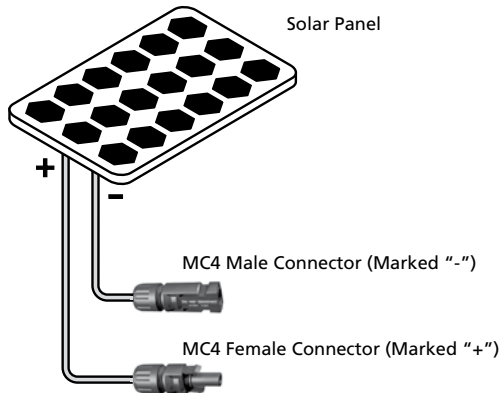


Fig 3. Solar panel with MC4 Connectors

Wire Connections on Solar Panels (See Fig. 3)

Most solar panels come with approximately 3 ft of Positive ('+') and Negative ('-') wire. One end of each wire is connected to the junction box of the panel. In most solar panels (for example, solar panels manufactured by Samlex Solar), the other end of each wire is terminated with an MC4 connector. The Positive ('+') wire has a Female MC4 Connector and the Negative ('-') wire has a Male MC4 Connector. To extend the length of the wires of these solar panels for connection to a charge controller, combiner box or grid-connected inverter, an extension wire is required with corresponding Male and Female MC4 Connectors.



Warning!

When the surface of the solar panel / array is exposed to sunlight, a DC voltage appears at the output terminals turning it into a live voltage source. For example, a 24 V nominal solar panel may put out an open circuit voltage of around 45 VDC that may produce electrical shock. Multiple solar panels connected in series (to increase the output voltage) will put out higher lethal voltages. To avoid any electrical shock hazard during installation, make sure that the solar panel / array is covered with an opaque (dark) material to block solar irradiation.

INSTALLATION

Installation procedure (See Fig. 1 and Fig. 2)

The MC4 connectors provided are compatible for use with AWG #10 or AWG #12 wire with outer insulation diameter 3 – 6 mm.

1. Strip 1/4" of the wire insulation using a wire stripper. Take care not to cut individual strands.
2. Insert the bare conductor into the crimping area (4 of Fig. 1) of the metallic mating contact and crimp using a special purpose crimping tool. The end may be soldered if the crimping tool is not available. Take care that the solder does not flow beyond the crimp area.
3. Insert the metallic mating contact with the crimped wire through the cable gland and into the insulated housing, until the metallic pin fits snugly into the housing.
4. Tighten nut (3 of Fig.1) so that the rubber bush is compressed around the wire entry to ensure proper sealing.